

**PART NUMBER****PFR 5-711****DESCRIPTION****REAR LOWER ARM REAR BUSH****INSTALLATION GUIDE****Contents (parts per pack):**

- 4x Polyurethane bush
- 2x Stainless steel sleeves
- 2x Steel Shells
- 1x PTFE/Silicone Grease

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual. It is recommended that:

- all work to be carried out by a licensed technician;
 - all safety precautions adhered to;
 - wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

1. Safely raise and support the vehicle. Remove the rear lower control arm from the vehicle according to manufacturer guidelines.
2. Using a suitable hydraulic press, push out the original rubber bush and metal outer shell from the arm housing. Clean any dirt, corrosion and rust from the inner bore of the arm.
3. Press the Steel Shell into the bore of the arm using a hydraulic press, until it sits completely flush with the housing faces.
4. Push the polyurethane bush halves into the outer steel shell from each side until fully seated.
5. Apply the supplied Powerflex assembly grease into the inner bore of the polyurethane bushes. Push the stainless steel sleeve through the centre of the bushes until it sits flush
6. Refit the arm to the vehicle, ensuring all hardware is tensioned to the manufactures recommended torque settings.



Figure 1

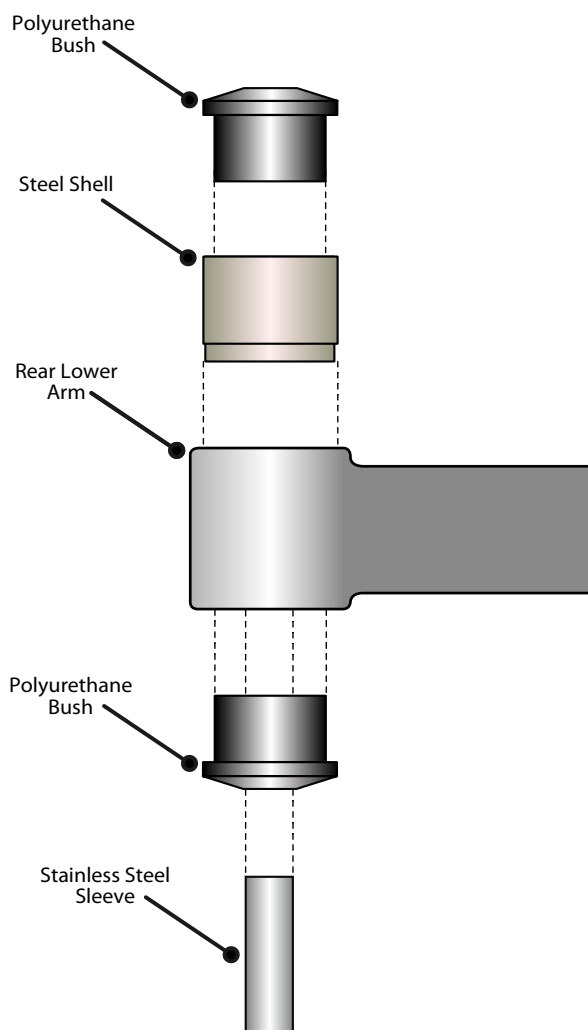


Figure 2